DEWALT®

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ELECTRIC RATING:
INPUT: 120 V_{AC} 60 HZ
POWER: 70W

Ceramic Glue Gun
DWHTGR50
Glue Gun Instruction Leaflet

⚠ CAUTION: *Read Safety Rules and Operating Instructions Carefully.*

⚠ WARNING:

To reduce the risk of personal injury, fire, and electrical shock, basic safety precautions should always be followed when using electric tools.

1. Keep children away.
2. Do not touch the nozzle area or melted glue.
3. Keep work area clean. Work environment should be clean, dry well lit and clear of flammable materials.
4. Guard against electric shock. Prevent body contact with grounded surfaces like pipes and appliances. Do not use near water.
5. Inspect extension cords.
6. Always use safety glasses.
7. Don't abuse cord. Never carry the tool by the cord or yank the cord to disconnect from plug or receptacle.
8. Disconnect tools when not in use.
9. Avoid accidental glue discharge. Do not touch the glue stick or trigger except to dispense glue.
10. To reduce the risk of fire or electric shock, do not expose this product to rain or moisture.
11. When not in use, the tool should be stored indoors.
12. Do not pull glue sticks from gun. The feed mechanism may become damaged or impaired. If you desire to change types of glue, cut off protruding end and feed the remainder through with the new type of glue.

SAVE THESE INSTRUCTIONS

⚠ IMPORTANT SAFEGUARDS

- ***Do not touch nozzle area of glue gun or melted glue.***
- ***Do not make repairs to the glue gun.***
- ***Do not use a damaged glue gun.***
- ***Do not allow glue gun to come in contact with water, liquids or rain.***
- ***Do not carry the tool by the cord or pull cord to disconnect it from the outlet.***
- ***For interior use only.***
- ***Do not leave the glue gun unattended during use.***
- ***Do not attempt to remove unused glue from the glue gun after use.***
- ***Place the glue gun in the upright position when idle using the fold down stand provided.***
- ***Do not use this product in areas where the risk of explosion is present.***
- ***If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similar qualified persons in order to avoid a hazard.***

⚠ WARNING:

- ***WHEN GUN IS HOT, DO NOT LAY IT ON ITS SIDE.***
- ***MELTED GLUE WILL BURN SKIN.***
- ***OPERATING TEMPERATURE OF THE NOZZLE IS 380°F (193°C). DO NOT TOUCH THE NOZZLE OR MELTED GLUE.***
- ***THIS TOOL MUST BE PLACED IN ITS STAND WHEN NOT IN USE.***

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APPLICATIONS AND REPAIRS

- Sealing windows, tiles and bathroom fixtures
- Repair bookbindings, shoe or loose carpeting
- Dried floral arrangement
- Electrical insulation
- Cardboard
- Crevices
- Paper
- Woodworking
- Plastics
- Foam
- Fabrics

OPERATING INSTRUCTIONS

IMPORTANT:

Please read carefully before using your electric glue gun.

1. Plug your glue gun into an electrical outlet.
2. To open the fold-away stand, take hold of the flanges on both sides of the stand and pull forward, until the stand locks into position.
3. Insert standard (1/2" inch or 12 mm diameter) glue stick. Two glue sticks are needed for first time use.
4. Wait 2 minutes for the glue and glue gun to heat up intially.
5. Glue is fed by simply pulling the trigger. Amount of glue is determined by how far the trigger is pulled.
6. Unplug tool after use if it will not be used within a 30 minute period.
7. Do not attempt to remove unused adhesive from the gun after use. Any unused adhesive can remain in the gun, reheated and used later.

TIPS ON USING

1. The working time of hot melt glue sticks can be extended to 50 to 60 seconds by applying the adhesive in large drops (1/2" or 12 mm diameter) or shortened to less than 10 seconds by extruding the adhesive in thin lines.
2. Large areas are difficult to bond because the adhesive frequently will harden before you have extruded the required amount.
3. Preheat surfaces (especially metals) to improve bond strength. Direct sunlight will accomplish this.
4. The adhesive remaining in an unheated glue gun will remelt upon heating.
5. Do not use hot melt glue on items that will be subjected to temperatures above 140° F (60° C).
6. Do not use hot melt to hold heavy loads.
7. Some paints and stains can weaken the adhesive. You may need to paint or stain before gluing.

Available Glue Sticks for this Glue Gun

Part #	Applications
Stanley®	
GS15DT GS20DT GS25DT	Dual Melt: For bonding heat sensitive material, as well as general
GS230S	All Purpose: Clear sticks for fast repairs and hobby projects
GS500	Super Strength: For stronger bond in a wide variety of materials
DEWALT	
DWHT75097	Super Strength: For stronger bond in a wide variety of materials